

## ABSTRACT OF THE DISCLOSURE

A bag-making method and apparatus in which the synthetic resin film web, folded to provide a double-layer is passed on a lower suction belt conveyor continuously through a weld station in which a plurality of separating weld elements at a right angle to the web weld respective seams and separate respective bags from the web. The conveyor is advanced with a stroke which is equal to the number of such elements times the bag width. A multi-belt suction conveyor above the lower conveyor picks up the bags and transfers them to a pin-collecting conveyor on which stacks of the bags are formed and on which pads can be produced from the stacks for transfer by a robot arm into packing cartons.

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